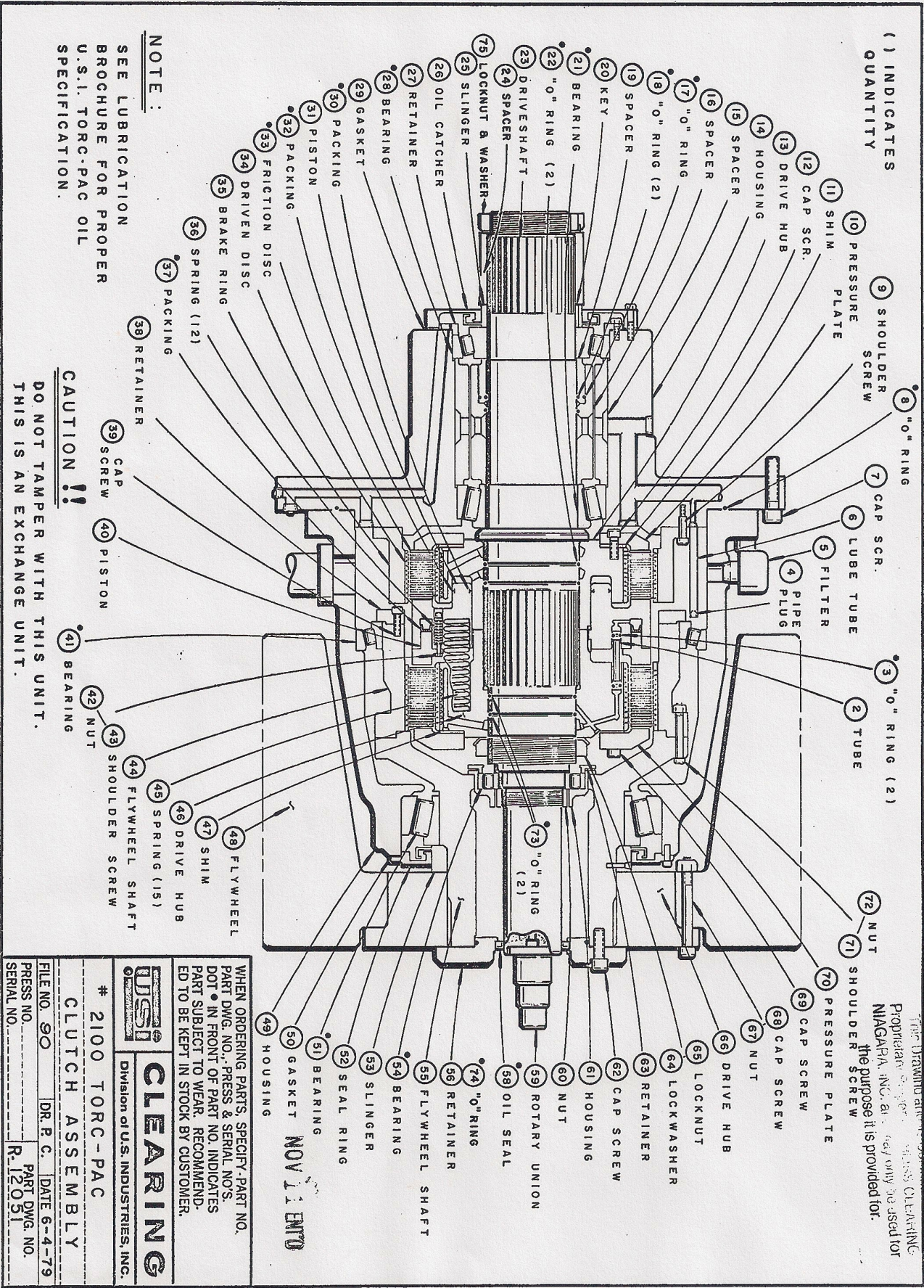


The drawings and specifications are the
 Property of U.S. CLEARING
 NIAGARA, Inc. and may only be used for
 the purpose it is provided for.



- () INDICATES QUANTITY
- 1 SHIM
- 2 TUBE
- 3 "0" RING (2)
- 4 PIPE PLUG
- 5 FILTER
- 6 LUBE TUBE
- 7 CAP SCR.
- 8 "0" RING
- 9 SHOULDER SCREW
- 10 PRESSURE PLATE
- 11 SHIM
- 12 CAP SCR.
- 13 DRIVE HUB
- 14 HOUSING
- 15 SPACER
- 16 SPACER
- 17 "0" RING
- 18 "0" RING (2)
- 19 SPACER
- 20 KEY
- 21 BEARING
- 22 "0" RING (2)
- 23 DRIVESHAFT
- 24 SPACER
- 25 LOCKNUT & WASHER
- 26 OIL CATCHER
- 27 RETAINER
- 28 BEARING
- 29 GASKET
- 30 PACKING
- 31 PISTON
- 32 PACKING
- 33 FRICTION DISC
- 34 DRIVEN DISC
- 35 BRAKE RING
- 36 SPRING (12)
- 37 PACKING
- 38 RETAINER
- 39 CAP SCREW
- 40 PISTON
- 41 BEARING
- 42 NUT
- 43 SHOULDER SCREW
- 44 FLYWHEEL SHAFT
- 45 SPRING (15)
- 46 DRIVE HUB
- 47 SHIM
- 48 FLYWHEEL
- 49 HOUSING
- 50 GASKET
- 51 BEARING
- 52 SEAL RING
- 53 SLINGER
- 54 BEARING
- 55 FLYWHEEL SHAFT
- 56 RETAINER
- 57 "0" RING
- 58 OIL SEAL
- 59 ROTARY UNION
- 60 NUT
- 61 HOUSING
- 62 CAP SCREW
- 63 RETAINER
- 64 LOCKWASHER
- 65 LOCKNUT
- 66 DRIVE HUB
- 67 NUT
- 68 CAP SCREW
- 69 CAP SCREW
- 70 PRESSURE PLATE
- 71 SHOULDER SCREW
- 72 NUT
- 73 "0" RING (2)
- 74 "0" RING

NOTE:
 SEE LUBRICATION
 BROCHURE FOR PROPER
 U.S.I. TORC-PAC OIL
 SPECIFICATION.

CAUTION !
 DO NOT TAMPER WITH THIS UNIT.
 THIS IS AN EXCHANGE UNIT.

NOV 11 ENT'D

WHEN ORDERING PARTS, SPECIFY PART NO.,
 PART DWG. NO., PRESS & SERIAL NOS.
 DOT IN FRONT OF PART NO. INDICATES
 PART SUBJECT TO WEAR, RECOMMEND-
 ED TO BE KEPT IN STOCK BY CUSTOMER.

U.S.I. CLEARING
 Division of U.S. INDUSTRIES, INC.

2100 TORC-PAC
 CLUTCH ASSEMBLY

FILE NO. 90 DR. R. C. DATE 6-4-79
 PRESS NO. PART DWG. NO.
 SERIAL NO. R-12051

Part No.	Description	Part No.	Description	Part No.	Description
2	Tube	25	Slinger	50	Gasket
•3	"O" Ring (2)	26	Oil Catcher	•51	Bearing
4	Pipe Plug	27	Retainer	52	Seal Ring
5	Filter	•28	Bearing	53	Slinger
6	Lube Tube	29	Gasket	•54	Bearing
7	Cap Scr.	•30	Packing	55	Flywheel Shaft
•8	"O" Ring	31	Piston	56	Retainer
9	Shoulder Screw	•32	Packing	•58	Oil Seal
10	Pressure Plate	•33	Friction Disc	59	Rotary Union
11	Shim	34	Driven Disc	60	Nut
12	Cap Scr.	35	Brake Ring	61	Housing
13	Drive Hub	36	Spring (12)	62	Cap Screw
14	Housing	•37	Packing	63	Retainer
15	Spacer	38	Retainer	64	Lockwasher
16	Spacer	39	Cap Screw	65	Locknut
•17	"O" Ring	40	Piston	66	Drive Hub
•18	"O" Ring (2)	•41	Bearing	67	Nut
19	Spacer	42	Nut	68	Cap Screw
20	Key	43	Shoulder Screw	69	Cap Screw
•21	Bearing	44	Flywheel Shaft	70	Pressure Plate
•22	"O" Ring (2)	45	Spring (15)	71	Shoulder Screw
23	Driveshaft	46	Drive Hub	72	Nut
24	Spacer	47	Shim	•73	"O" Ring (2)
		48	Flywheel	•74	"O" Ring
		49	Housing	75	Locknut & Washer