



NOTE: Flywheel Bearing Lubrication (Once Each Year) Presses with clutch on driveshaft Serial Nos. 47200 thru 52000 — remove cover from clutch (part No. 51) and lubricate through fitting on end of driveshaft. (Part No. 66) Presses with Serial Nos. 52000 and above lubricate through the fitting (Part No. 65) located on right hand driveshaft (Part No. 39) behind the opening in the crown. Use Chevron SR1 No. 2 grease. Reassemble parts that have been removed before operating press.

- 54. Crankshaft
- 55. Dowel
- 56. Bushing
- 57. Bushing
- 58. Bushing
- 59. R.H. Outer Bearing Cartridge
- 60. Bolt
- 61. Center Bearing Cartridge
- 62. L.H. Outer Bearing Cartridge
- 63. Main Gear
- 64. Shrink Disc
- 65. 45° Grease Fitting (When Used)
- 66. Grease Fitting (When Used)

\*Refer to FORM A-36 for removal and installation.

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# STRAIGHT SIDE PRESSES

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A-13-M-2

SINGLE GEARED - TWIN END DRIVE

1. Brake
2. Capscrew
3. Bolt
4. Retaining Ring
5. Retaining Ring
6. Brake Hub
7. Hose Ring
8. Bolt
9. Brake Mounting Plate
10. Hose Ring
11. Bearing Housing
12. Bolt
13. Retaining Ring
14. Bearing
15. Retaining Ring
16. Key
17. L.H. Drive Shaft
18. Key
19. "O" Ring
20. Retaining Ring
21. Bearing
22. Retaining Ring
23. Bearing Cartridge
24. Bolt
25. Drive Bolt
26. Taperlock Adapter
27. Coupling
28. Middle Drive Shaft
29. Nut
30. Capscrew
32. Coupling
33. Taperlock Adapter
34. Bearing Cartridge
35. Retaining Ring
36. Bearing
37. Retaining Ring
38. Key
39. R.H. Drive Shaft
40. Key
41. Retaining Ring
42. Bearing
43. Spacer
44. Bearing Housing
45. Hose Ring
46. Bearing
47. Flywheel
48. Bearing
49. Clutch Hub
50. Retaining Ring
51. Clutch
52. Shrink Disc
53. Main Gear