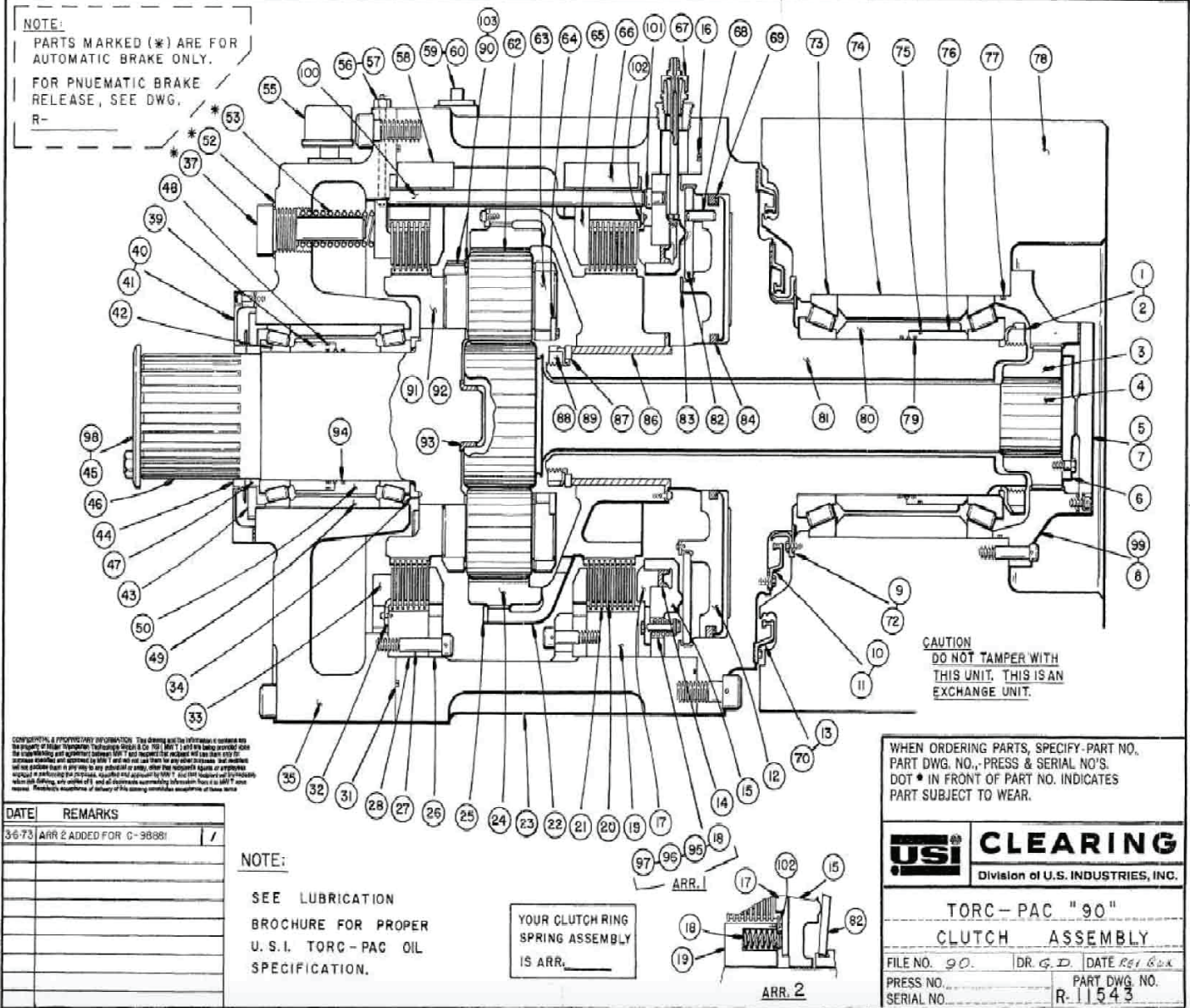


TorcPac90



Member of the Schuler Group

| Part Number | Description | Number Required | Detail Number |
|-------------|--------------------|-----------------|---------------|
| 1 | Locknut | 1 | |
| 2 | Lockwasher | 1 | |
| 3 | Spline Ring | 1 | |
| 4 | Sun Gear | 1 | |
| 5 | Cover Plate | 1 | |
| 6 | Retainer | 1 | |
| 7 | Gasket | 1 | |
| 8 | Drive Bolt | 8 | |
| 9 | Oil Retainer | 1 | |
| 10 | Oil Catcher | 1 | |
| 11 | Gasket | 1 | |
| 12 | Piston | 1 | |
| 13 | Oil Catcher | 1 | |
| 14 | Packing | 1 | |
| 15 | Pressure Ring | 1 | |
| 16 | "O" Ring | 1 | |
| 17 | Piston | 1 | |
| 18 | Spring | 6 | |
| 19 | Clutch Ring | 1 | |
| 20 | Friction Disc | 16 | |
| 21 | Driven Disc | 16 | |
| 22 | Annulus Spline | 1 | |
| 23 | Housing | 1 | |
| 24 | Ring Gear | 1 | |
| 25 | Retaining Ring | 1 | |
| 26 | Brake Pressure Pg. | 1 | |
| 27 | Soc.Ho. Cap Screw | 16 | |
| 28 | Brake Ring | 1 | |
| 29 | | | |
| 30 | | | |
| 31 | "O" Ring | 1 | |
| 32 | Retainer | 4 | |
| 33 | Brake Pressure PL. | 1 | |
| 34 | Spacer | 1 | |

| Part Number | Description | Number Required | Detail Number |
|-------------|----------------------|-----------------|---------------|
| 35 | Front Housing | 1 | |
| 36 | | | |
| 37 | Spring Retainer | 22 | |
| 38 | | | |
| 39 | Spacer | 1 | |
| 40 | Gasket | 1 | |
| 41 | Oil Catcher Ring | 1 | |
| 42 | Bearing | 2 | |
| 43 | Bearing Retainer | 1 | |
| 44 | Oil Slinger | 1 | |
| 45 | Retainer Plate | 1 | |
| 46 | Planet Spider | 1 | |
| 47 | Spacer | 1 | |
| 48 | "O" Ring | 1 | |
| 49 | Spacer Bushing | 1 | |
| 50 | Inner Spacer | 1 | |
| 51 | | | |
| 52 | Gasket | 22 | |
| 53 | Sping | 22 | |
| 54 | | | |
| 55 | Air Breather | 1 | |
| 56 | Key Bolt | 1 | |
| 57 | Locknut | 1 | |
| 58 | Key | 1 | |
| 59 | Gear Lubricator | 1 | |
| 60 | Gasket | 1 | |
| 61 | | | |
| 62 | Planet Gear | 5 | |
| 63 | Planet Pin | 5 | |
| 64 | Pin Retainer Ring | 1 | |
| 65 | Clutch Pressure Ring | 1 | |
| 66 | Key | 1 | |
| 67 | Flex. Hose. Assy. | 1 | |
| 68 | Dowel | 4 | |

| Part Number | Description | Number Required | Detail Number |
|-------------|----------------------|-----------------|---------------|
| 69 | "E" Packing | 1 | |
| 70 | Gasket | 1 | |
| 71 | | | |
| 72 | Oil Slinger | 1 | |
| 73 | Bearing | 2 | |
| 74 | Spacer | 1 | |
| 75 | "O" Ring | 1 | |
| 76 | Spacer | 1 | |
| 77 | "O" Ring | 1 | |
| 78 | Flywheel | 1 | |
| 79 | "O" Ring | 2 | |
| 80 | Spacer | 1 | |
| 81 | Quill | 1 | |
| 82 | Polar Lever Set (24) | 1 | |
| 83 | Retainer Ring | 1 | |
| 84 | "E" Packing | 1 | |
| 85 | | | |
| 86 | Bushing | 1 | |
| 87 | Bushing Retainer | 1 | |
| 88 | Locknut | 1 | |
| 89 | Lockwasher | 1 | |
| 90 | Thrust Washer | 10 | |
| 91 | Brake Ring | 1 | |
| 92 | Soc. Hd. Cap Screw | 5 | |
| 93 | Bushing | 1 | |
| 94 | "O" Ring | 2 | |
| 95 | Shoulder Screw | 6 | |
| 96 | Jam Nut | 6 | |
| 97 | Washer | 6 | |
| 98 | Hex. Hd. Cap Screw | 4 | |
| 99 | Drive Hub | 1 | |
| 100 | Brake Release Pin | 8 | |
| 101 | Rest Button | 8 | |
| 102 | Retainer | 4 | |
| 103 | Lock Pin | 10 | |