



CAUTION:
DO NOT TAMPER WITH THIS
UNIT. THIS IS AN EXCHANGE
UNIT.

() INDICATES
QUANTITY

This Drawing and its Contents are the
Proprietary Property of BLISS CLEARING
MAGARA, INC. and may only be used for
the purpose it is provided for.

U.S. INDUSTRIES, INC.
PRODUCTION MACHINE DIVISION

TORC-PAC ASSEMBLY

WHEN ORDERING PARTS: SPECIFY PART NO.,
PART DWG. NO., PRESS & SERIAL NOS.,
DOT IN FRONT OF PART NO. INDICATES
PART SUBJECT TO WEAR.

FILE NO. 90
PRESS NO. DR. 2717
SERIAL NO. R10785

DATE: 5-22-64
PART DWG. NO. R10785

Part No.	Description	Part No.	Description
1	Front Housing	30	Rear Housing
2	Gasket	31	Spring (6)
3	Piston Shaft	32	Clutch Plate
4	Cylinder Cover	33	Brake Plate
5	Quad Ring	34	Soc. Hd. Cap Scr.
6	Air Piston	35	Bearing Support
7	Cylinder	36	Thrust Washer (2)
8	Clevis Pin	37	Cluster Gear
9	Bushing	38	Bushing (2)
10	Clevis	39	Shaft
11	Snap Ring	40	Bearing
12	Gasket (2)	41	Bearing (2)
13	Bearing (2)	42	Thrust Collar
14	Friction Disc (8)	43	Seal Housing
15	Back-Up Plate	44	Tie Rod
16	Disc (6)	45	Washer
17	Drive Pin (8)	46	Locknut
18	Cap Screw & Nut (6)	47	Wear Bar (2)
19	Flywheel	48	Spring (2)
20	Spacer (6)	49	Gasket
21	Spec. Nut & Pin	51	Bell Crank
22	Bearing (2)	52	Bell Crank Pin
23	Key	53	Bronze Washer (2)
24	Retainer	54	Drive Pinion
25	Input Shaft	55	Output Shaft
26	Bearing Retainer	56	Ball Retainer
27	"O" Ring	57	Retainer Ring
28	Oil Seal	58	Spacer
29	Spacer		

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