

PART NO.	DESCRIPTION	NO. REQ.	PART NO.	DESCRIPTION	NO. REQ.
1	Intermediate Shaft	1	36	"O" RING	1
2	Retaining Ring	1	37	Flywheel Retainer	1
3	Drive Pinion	1	38	Key	1
4	Bell Crank Pin	1	39	Input Shaft	1
5	Link	2	40	Seal	1
6	Bushing	4	41	Ball Bearing	2
7	Bell Crank Pivot Pin	1	42	Spacer	1
8	Bushing	2	43	Flywheel	1
9	Tie Rod	1	44	Belt	1
10	Thrust Bearing	1	45	Locknut	1
11	Thrust Collar	1	46	Clutch Plate	1
12	Lock Nut	12	47	Shaave	1
13	Bell Crank	1	48	Bearing Assembly	2
14	Cylinder Cover	1	49	Rod End	1
15	Diaphragm	1	50	Rod End Anchor Pin	1
16	Piston	1	51	Pin	8
17	Piston Shaft	1	52	Drive Pins	8
18	Plug	1	53	Motor Roll	1
19	Cylinder	1	54	Oil Gage	1
20	Breather	1	55	Friclon Disc	8
21	Clevis and Bushing	ea.	56	Reer Housing	1
22	Snap Ring	1	57	Gaskets	2
23	Clavis Pin	1	58	Bearing Support	1
24	Lock Screw	12	59	Brake Spring	4
25	Snap Ring	1	60	Brake Plate	1
26	Ball Bearing	6	61	Motor	1
27	Steel Discs	1	62	Motor Support	1
28	Ball Bearing	1	63	Motor Support Pin	1
29	Locknut	3	64	Thrust Washer	2
30	Backup Plate	1	65	Bushing	1
31	Dowel	3	66	Cluter Gear	1
32	Studs	3	67	Front Housing	1
33	Output Shaft	1	68	Gasket	1
34	Bushing	1	69		
35	Locknut	1			

# CLEARING

WHEN ORDERING PARTS, SPECIFY PART NO., PART DWG. NO., PRESS & SERIAL NOS. DOT \* IN FRONT OF PART NO. INDICATES PART SUBJECT TO WEAR.

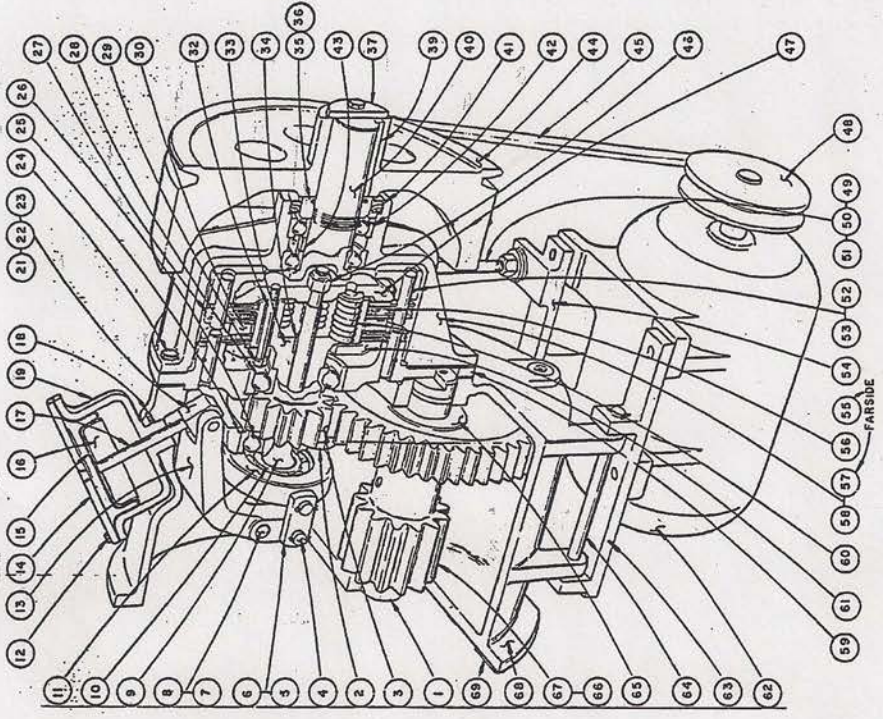
**HEAD ASSEMBLY**

**TORC-PAC... OBI**

FILE NO. MASTER | DR. R. J. W. | DATE  
 PRESS NO. | PARTS DWG. NO.  
 SERIAL NO. | R. 6965

OCT 24 ENTD

This Drawing and its Contents are the Proprietary Property of BLISS CLEARING MACHINERY CO. and may only be used for the purpose it is provided for.



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1	Intermediate Shaft	1		36	"O" Ring	1
2	Retaining Ring	1		37	Flywheel Retainer	1
3	Drive Pinion	1		38		
4	Bell Crank Pin	1		39	Key	1
5	Link	2		40	Input Shaft	1
6	Bushing	4		41	Seal	1
7	Bell Crank Pivot Pin	1		42	Ball Bearing	2
8	Bushing	2		43	Spacer	1
9	Tie Rod	1		44	Flywheel	1
10	Thrust Bearing	1		45	Belt	1
11	Thrust Collar	1		46	Locknut	1
12	Lock Nut	12		47	Clutch Plate	1
13	Bell Crank	1		48	Sheave	1
14	Cylinder Cover	1		49	Bearing Assembly	2
15	Diaphragm	1		50	Rod End	1
16	Piston	1		51	Rod End Anchor Pin	1
17	Piston Shaft	1		52	Pin	8
18	Plug	1		53	Drive Pins	8
19	Cylinder	1		54	Motor Rall	1
20	Breather	1		55	Oil Gage	1
21	Clevis and Bushing	1 ea.		56	Friction Disc	8
22	Snap Ring	1		57	Rear Housing	1
23	Clevis Pin	1		58	Gasket	2
24	Lock Screw	12		59	Bearing Support	1
25	Snap Ring	1		60	Brake Spring	6
26	Ball Bearing	1		61	Brake Plate	1
27	Steel Discs	6		62	Motor	1
28	Ball Bearing	1		63	Motor Support	1
29	Locknut	3		64	Motor Support Pin	1
30	Backup Plate	1		65	Thrust Washer	1
31	Dowel	3		66	Bushing	2
32	Studs	3		67	Cluster Gear	1
33	Output Shaft	1		68	Front Housing	1
34	Bushing	1		69	Gasket	1
35	Locknut	1				

WHEN ORDERING PARTS, SPECIFY PART NO., PART DWG NO., PRESS & SERIAL NO'S. DOT • IN FRONT OF PAR



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