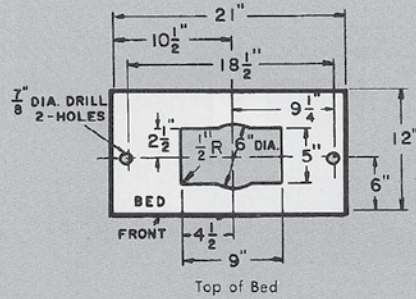
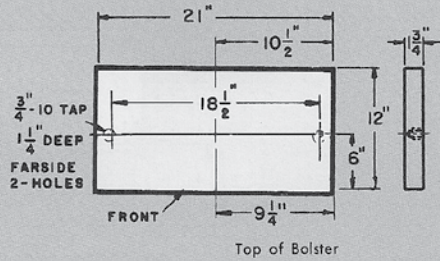
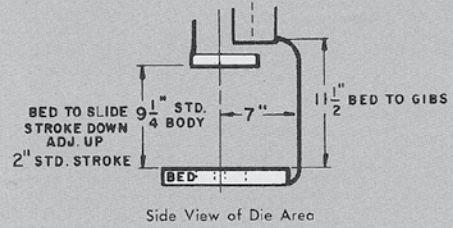
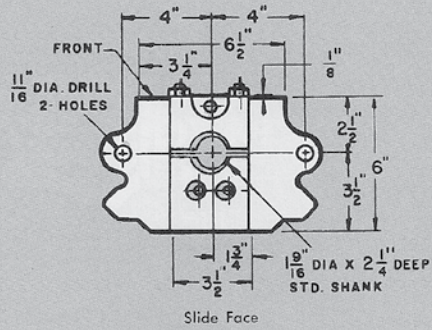


TorcPac22

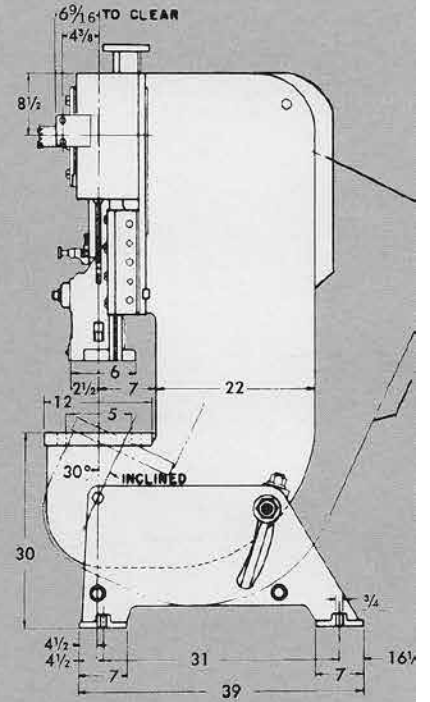
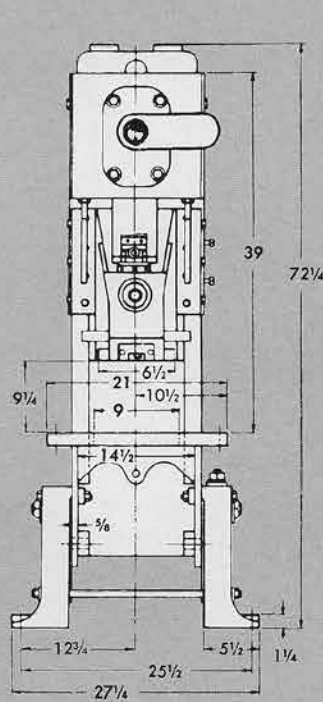
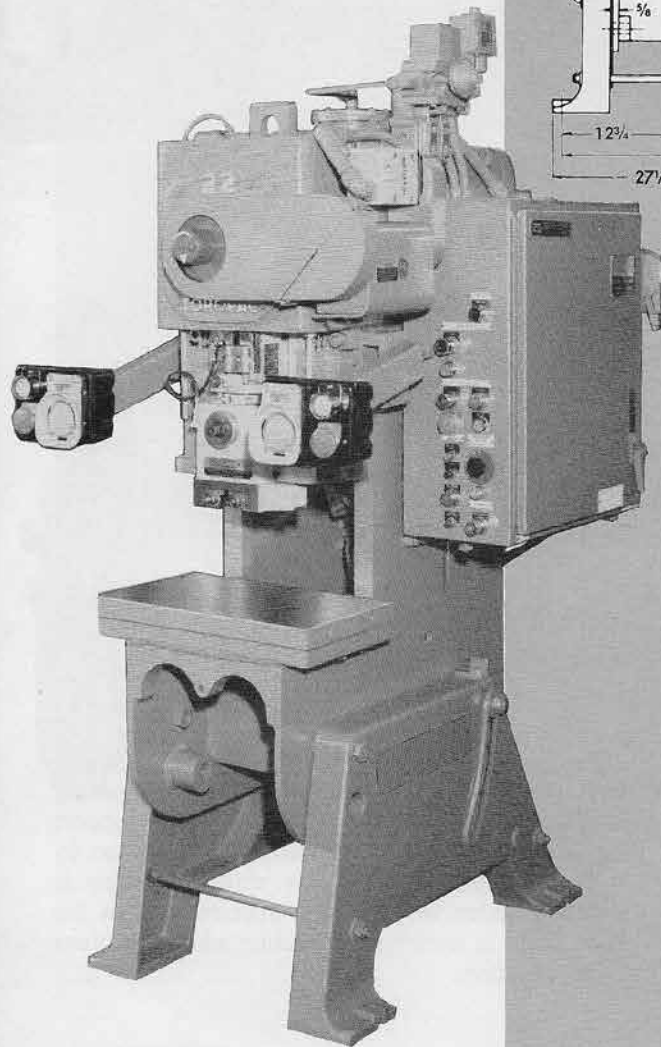
DIE SPACE DRAWING 22 TON TORC-PAC



22-TON TORC-PAC PRESS SPECIFICATIONS

Capacity		22 tons
Shaft diameter	At main bearings	2 1/2" At Eccentric 4 1/2" (1" & 2" strokes), 6 1/2" (3" & 4" strokes)
Bolster area	L RXFBX thickness	21" x 12" x 1 3/4"
Bed opening	L RXFB	9" x 5"
Width through back		12"
Depth of throat		7"
	Height	72 1/4"
Basic overall dimensions (Std. frame)	Width	27 1/4"
	FB upright	40 1/2"
	FB inclined	59"
Strokes		2" std. 1" opt. 3" opt. 4" opt.
Shut height	Standard frame	9 1/4" std. 10 1/4" opt. 7 3/4" opt. 7 1/4" opt.
	Opt. high body	12 1/4" std. 13 1/4" opt. 10 3/4" opt. 10 1/4" opt. High body increases overall height
S.P.M.-Choice of one is standard		100, 110 to 140
S.P.M.-Optional		176 to 207, 150 to 180, 200
Slide adjustment		2"
Approximate weight-(Std. press)	Standard press	2300#
Slide cap hole	Diameter	1-9/16" (maximum opt.-1 3/4") Depth 2 1/4"
Flywheel	Weight	133# Speed (min.) 575 R.P.M. @100 S.P.M.
Bolster drilling and special openings		Optional
Cushion stroke and tonnage	at 100 p.s.i	2"-1.4 tons Optional
Counterbalance cylinder		Not available
Flanged ram-with or without slide caps	LRXFB	Not available
Main motor	HP & RPM	3 HP-1800 R.P.M.

22 Ton Torc-Pac O.B.I. specifications



TRUE CAPACITY CURVE

