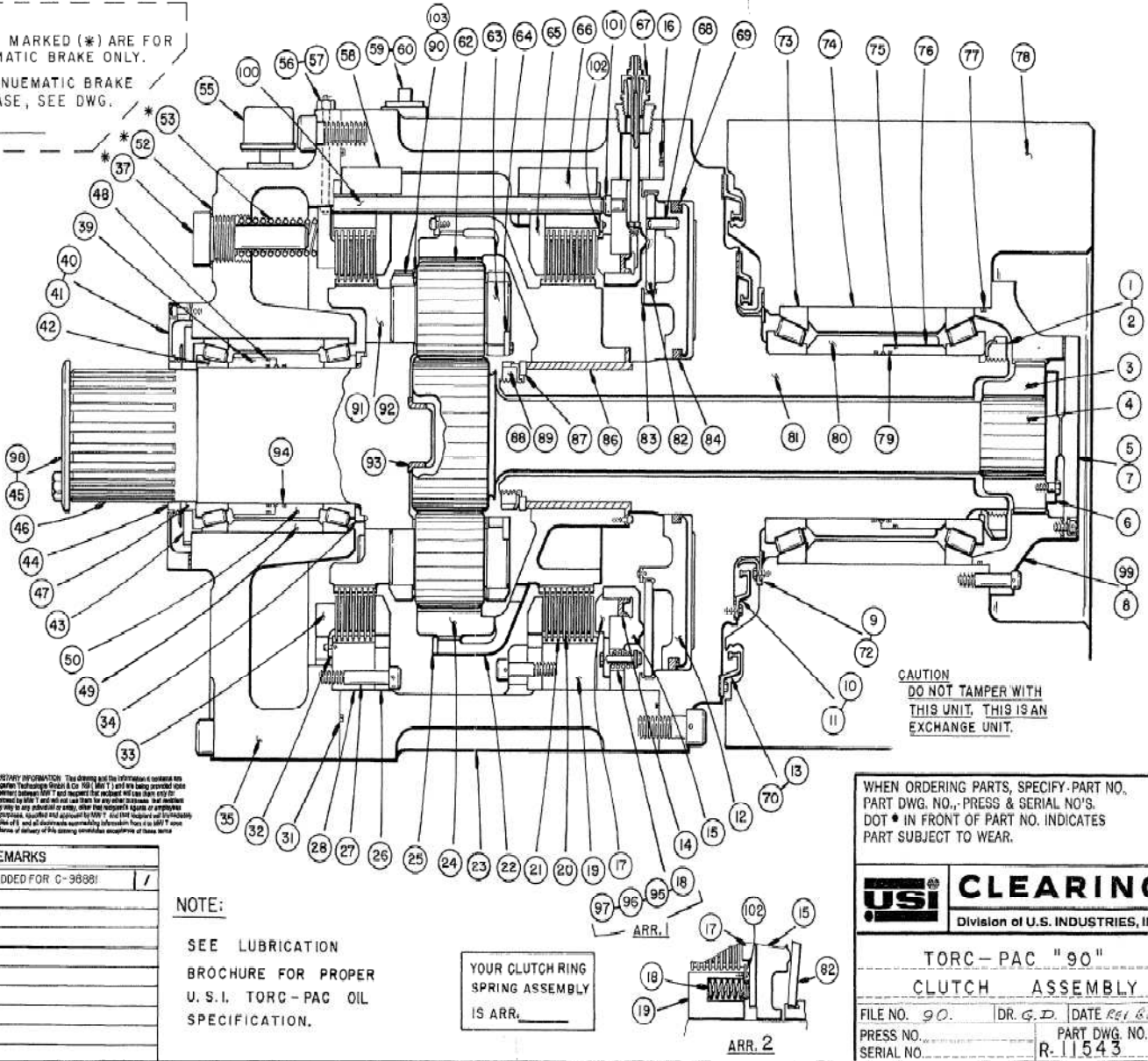


Torc-Pac „90“



NOTE:
PARTS MARKED (*) ARE FOR
AUTOMATIC BRAKE ONLY.
FOR PNEUMATIC BRAKE
RELEASE, SEE DWG.
R-



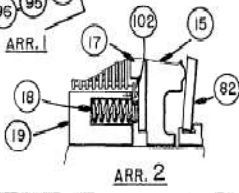
CAUTION
DO NOT TAMPER WITH
THIS UNIT. THIS IS AN
EXCHANGE UNIT.

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DATE	REMARKS
3-6-73	ARR 2 ADDED FOR C-9888!

NOTE:
SEE LUBRICATION
BROCHURE FOR PROPER
U. S. I. TORC-PAC OIL
SPECIFICATION.

YOUR CLUTCH RING
SPRING ASSEMBLY
IS ARR. _____



WHEN ORDERING PARTS, SPECIFY PART NO., PART DWG. NO., PRESS & SERIAL NO'S. DOT * IN FRONT OF PART NO. INDICATES PART SUBJECT TO WEAR.

USI CLEARING
Division of U.S. INDUSTRIES, INC.

TORC-PAC "90"
CLUTCH ASSEMBLY

FILE NO. 90. DR. G. D. DATE Rev. Box
PRESS NO. PART DWG. NO.
SERIAL NO. R-11543

PARTS LIST

Part No.	Description	No. Required	Detail No.	Part No.	Description	No. Required	Detail No.
1	Locknut	1		53	Spring	22	
2	Lockwasher	1		54			
3	Spline Ring	1		55	Air Breather	1	
4	Sun Gear	1		56	Key Bolt	1	
5	Cover Plate	1		57	Locknut	1	
6	Retainer	1		58	Key	1	
7	Gasket	1		59	Gear Lubricator	1	
8	Drive Bolt	8		60	Gasket	1	
9	Oil Retainer	1		61			
10	Oil Catcher	1		62	Planet Gear	5	
11	Gasket	1		63	Planet Pin	5	
12	Piston	1		64	Pin Retainer Ring	1	
13	Oil Catcher	1		65	Clutch Pressure Ring	1	
14	Packing	1		66	Key	1	
15	Pressure Ring	1		67	Flex. Hose. Assy.	1	
16	"O" Ring	1		68	Dowel	4	
17	Piston	1		69	"E" Packing	1	
18	Spring	6		70	Gasket	1	
19	Clutch Ring	1		71			
20	Friction Disc	16		72	Oil Slinger	1	
21	Driven Disc	16		73	Bearing	2	
22	Annulus Spline	1		74	Spacer	1	
23	Housing	1		75	"O" Ring	1	
24	Ring Gear	1		76	Spacer	1	
25	Retaining Ring	1		77	"O" Ring	1	
26	Brake Pressure Rg.	1		78	Flywheel	1	
27	Soc. Hd. Cap Screw	16		79	"O" Ring	2	
28	Brake Ring	1		80	Spacer	1	
29				81	Quill	1	
30				82	Polar Lever Set (24)	1	
31	"O" Ring	1		83	Retainer Ring	1	
32	Retainer	4		84	"E" Packing	1	
33	Brake Pressure Pl.	1		85			
34	Spacer	1		86	Bushing	1	
35	Front Housing	1		87	Bushing Retainer	1	
36				88	Locknut	1	
37	Spring Retainer	22		89	Lockwasher	1	
38				90	Thrust Washer	10	
39	Spacer	1		91	Brake Ring	1	
40	Gasket	1		92	Soc. Hd. Cap Screw	5	
41	Oil Catcher Ring	1		93	Bushing	1	
42	Bearing	2		94	"O" Ring	2	
43	Bearing Retainer	1		95	Shoulder Screw	6	
44	Oil Slinger	1		96	Jam Nut	6	
45	Retainer Plate	1		97	Washer	6	
46	Planet Spider	1		98	Hex. Hd. Cap Screw	4	
47	Spacer	1		99	Drive Hub	1	
48	"O" Ring	1		100	Brake Release Pin	8	
49	Spacer Bushing	1		101	Rest Button	8	
50	Inner Spacer	1		102	Retainer	4	
51				103	Lock Pin	10	
52	Gasket	22					